

# IG-300L CNC internal grinding machine

High precision, formed in a single process



Equipment Introduction

Main Features

**03** Advantages

Opening
Product Display



## 1. Equipment Introduction

- Leynake Control System
- > Japanese THK high-precision ball screws and guide rails
- ➤ High-speed electric spindle
- ➤ High-precision DD rotary table
- ➤ Marble bed, machine tool constant temperature control
- ➤ High-precision industrial probe
- Heidenhain grating ruler
- ➤ Sodick linear motor
- Manual/automatic tool change
- Online grinding wheel dressing device



- > Full Closed-Loop Control
- ➤ Enables Inner Bore · Taper · Arc
- Single-Pass Forming
- > Key Features:
- 1) Precision Machining: Simultaneous control of inner diameter, taper angle, and arc profile.
- 2) Zero Intermediate Handling: Eliminates repositioning errors.



IG-300L CNC Internal Grinding Machine Processing Accuracy:

- ➤ Angle Grinding: <5 arcminutes (rotary table accuracy: 5 arcseconds
- ➤ Arc Grinding: ±0.02 mm
- ➤ Internal Diameter Grinding: ±0.002 mm
- ➤ Note:

Suitable for tungsten carbide (WC) tooling and high-precision bore machining.

### **Processing video**

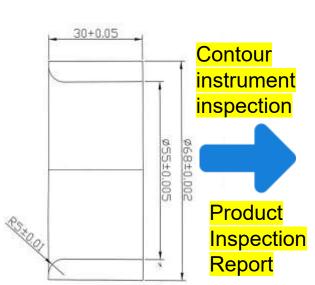


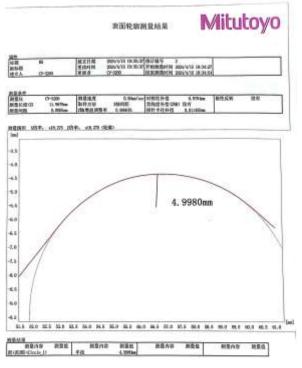
#### Machining Range:

Inner Diameter: Ø2 mm to Ø150 mm

➤ Length: Up to 150 mm

> Rotation Angle: ±90°





#### **Processing video**



Display of unprocessed products



Precision Processing Product Display

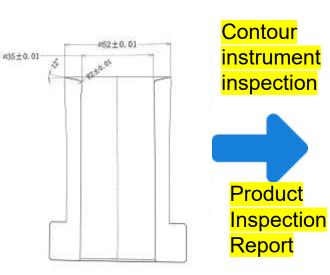
Processing video

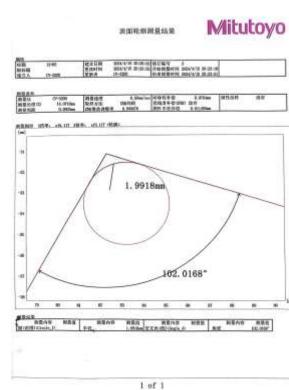


Display of unprocessed products



Precision Processing Product Display

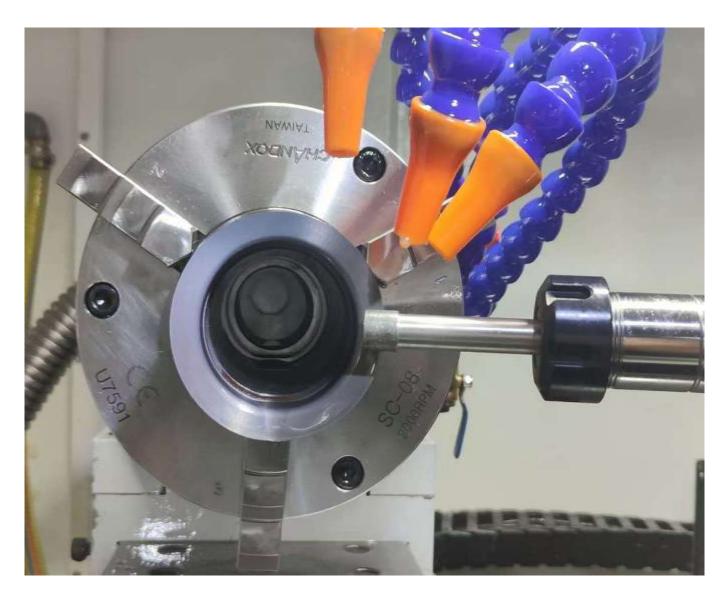




**Product Inspection Report** 

# 3.Advantages

- ➤ High Precision
- > Automated Equipment
- ➤ One Operator, Multiple Machines
- > 0.5 Micron-Level Accuracy
- ➤ 0.1 Micron Grinding Capability



# **4.Product Display**









# Thank you

HYW: Expert in Tungsten Powder Equipment Manufacturing

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